

Date: Tuesday, 4/24/2007 2:47:17 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BLOWER MOTOR ASSEMBLY
 Job Number : 32031B
 Estimate Number : 12509
 P.O. Number : N/A Part Number : D206746043
 This Issue : 4/24/2007 S.O. No. : N/A Drawing Number : DSI9341
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : B
 Previous Run : 31242B Material : N/A
 Due Date : 5/8/2007 Qty: 1 Um: Each
 Written By :
 Checked & Approved By : 07.04.24
 Comment : est rev A 06.08.21 New Issue EC
 Est rev B 07.03.15 DSI 9341 Rev B KJ

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D3471041 BLOWER MOTOR SUPPORT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 BLOWER MOTOR SUPPORT
 Batch: B 28541-

2.0 D3473041 BLOWER INLET ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 BLOWER INLET ADAPTER
 Batch: B 32034-

3.0 D3476041 blower motor adapter



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 blower motor adapter
 Batch: B 32035-

4.0 D3477041 Blower Motor Inlet Adapter



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Blower Motor Inlet Adapter
 Batch: B 31258

5.0 D35851 SET SCREW



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
 SET SCREW

31384
 B 31371-

MF 07-05-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: R Date: 07/05/02
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BLOWER MOTOR ASSEMBLY

Job Number: 32031B

Part Number: D206746043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

26D71

Blower Motor



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
JANITROL BLOWER MOTOR ASSEMBLY
Batch: m104032

7.0

AN33A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)
Bolt
Batch: m103962

8.0

AN96010

Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)
Washer
Batch: m5519

MF 07-05-02

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
Center punch set-screw , then drill as per dwg.

Assemble as per dwg DSI 9341

Add lockite 26221 to fan set screw batch: m100410

MF 07-05-02

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/05/02

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D206-746-043
Location: _____
PPP Rev: _____

[Handwritten signature]
07/05/02

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

①
07/05/02

07/05/02

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